

RELAXATION MODULE REL OF PVB SHAPING LINE

REL is a relaxation unit for the continuous PVB SHAPING AND CUTTING LINE. PVB film, treated in the shaper, obtains its final shape and dimensions during a relaxation time of about ½ h. After the shaper PVB runs to REL, where it can freely relax, proceeding simultaneously to the cutter.

REL can also be used individually as a buffer of stretched or shaped PVB interlayer, which can be left in the stationary REL and then cut at a later stage. The working width of REL is 1250 mm.

SPECIFICATIONS

	REL 3 - 1250	REL 6 - 1250
Maximum working width	1250 mm	1250 mm
Operating speed, synchronised with SMF	3 m/min	6 m/min
Main dimensions : width	2100 mm	2100 mm
height	2500 mm	2500 mm
length	4000 mm (other lengths on request)	6000 mm
Installed power	1 kW	
Voltage	240/400 V, 50 Hz, 5 wire system (other voltages on request)	

